

NFPA DESIGNATION 704

HAZARD RATING	HEALTH	0
4=Extreme		
3=High	FIRE	0
2=Moderate		
1=Slight	REACTIVITY	0
0=Insignificant		
	SPECIFIC HAZARD	NONE



MATERIAL SAFETY DATA SHEET

SECTION 1 NAME AND PRODUCT

MANUFACTURER'S NAME: SUNNEN PRODUCTS COMPANY
 ADDRESS: 7910 Manchester Ave.
 St. Louis, Mo. 63143
 United States of America

CONTACT: Terry Heller
 EMERGENCY PHONE NO: 314-781-2105
 APPROVED BY: Terry Heller
 TITLE: Manager, Materials R/D
 DATE: August 15, 1987

TRADE NAME, COMMON NAME OR SPECIFICATION: Sunnen CRG OR VR Grinding Wheel
 (Example CRG-803 or VR-601).

CHEMICAL FAMILY: Vitrified Abrasive CLASSIFICATION: Not applicable D.O.T. SHIPPING CLASS: Not applicable

SECTION 2 HAZARDOUS INGREDIENTS/IDENTITY (PER 29 C.F.R. 1910.1200(g))

COMMON NAME	CHEMICAL NAME OF COMPONENTS	CAS NO	OSHA PEL mg./cu. m.	ACGIH TLV-TWA mg./cu. m.	CARCINOGENIC
CRYSTOLON ALUMINUM	SILICON CARBIDE	409-21-2	15 Total Dust	10 Total dust	N
	ALPHA-ALUMINA	1344-28-1	15 Total Dust	10 Total dust	N

FOR FURTHER SAFETY AND HEALTH INFORMATION REGARDING THE COMPOSITION OF THIS MATERIAL CONTACT SUNNEN PRODUCTS, INDUSTRIAL SALES DEPARTMENT.

SECTION 3 PHYSICAL & CHEMICAL CHARACTERISTICS

SPECIFIC GRAVITY (WATER=1)-----3 (APPROX)
 MELTING POINT-----NO APPLICABLE INFORMATION FOUND.
 VAPOR DENSITY (AIR=1)-----NOT VOLATILE
 SOLUBILITY IN WATER-----SLIGHT
 APPEARANCE AND ODOR-----SOLID MATERIAL. MAY GIVE OFF ODOR IN USE.

PERCENT VOLATILE BY WEIGHT-----NOT VOLATILE
 VAPOR PRESSURE (mm Hg)-----NOT VOLATILE
 EVAPORATION RATE-----NOT VOLATILE
 REACTIVITY IN WATER-----NOT REACTIVE

SECTION 4 SPECIAL PRECAUTIONS

HANDLING AND STORAGE: NONE Refer to Section 7.

SECTION 5 CORROSIVITY AND REACTIVITY DATA

STABILITY: MATERIAL IS STABLE UNDER NORMAL CONDITIONS OF TRANSPORT AND STORAGE.
 POLYMERIZATION: HAZARDOUS POLYMERIZATION WILL NOT OCCUR.
 INCOMPATIBILITY (MATERIALS TO AVOID): Avoid acids of all types with a PH <4.0. HAZARDOUS DECOMPOSITION PRODUCTS: In use, dusts are generated. In most cases, the material removed from the work piece will be significantly greater than the grinding wheel components. Coolants may produce other decomposition products.

SECTION 6 HEALTH, FIRST AID AND MEDICAL DATA

ACUTE AND CHRONIC HEALTH EFFECTS AND EFFECTS OF OVEREXPOSURE

USING THE GRINDING WHEEL IN ITS INTENDED MANNER MAY PRODUCE POTENTIALLY HAZARDOUS DUST OR FUMES WHICH CAN BE INHALED, SWALLOWED, OR COME IN CONTACT WITH THE SKIN OR EYES.

PRIMARY ROUTE(S) OF ENTRY ARE: INHALATION, INGESTION, AND SKIN ABSORPTION.

ACUTE:

Dust or fume may leave a metallic taste in the mouth, result in metal fume fever or produce flu-like symptoms. Dust may cause irritation to the eyes, skin, nose, or throat. Inhalation of dust during grinding may produce coughing and shortness of breath. Symptoms may be aggravated for sensitive individuals with respiratory conditions such as emphysema. Persons with light skin, sensitive skin or large amounts of body hair may experience increased sensitivity to skin disorders from contact with metal fines. Grinding may create elevated sound levels which may affect hearing.

CHRONIC: Inhalation during grinding may affect breathing capacity and cause permanent lung disease. Prolonged exposure to excessive noise can cause permanent hearing loss.

EMERGENCY FIRST AID

INHALATION: Remove to fresh air. If not breathing, begin mouth to mouth resuscitation. Seek medical attention.
 EYE CONTACT: Remove contact lenses (if wearing) and flush eyes with water to remove particulates. Seek medical attention to check for possible irritation.
 SKIN CONTACT: Brush off excess dust. Wash hands with mild non-abrasive soap and water.
 INGESTION: Seek medical attention.

SECTION 7 HANDLING, STORAGE AND USE PROCEDURES

NORMAL STORAGE AND HANDLING: SEE ANSI STANDARD B7.1

NORMAL USE: HANDLE WITH ADEQUATE VENTILATION. SEE OSHA 29 CFR 1910.94 (VENTILATION) AND 29 CFR 1910.1000 (AIR CONTAMINATES). STEPS TO BE TAKEN IN CASE OF LEAKS OR SPILLS: Normal cleanup procedures.

WASTE DISPOSAL METHODS: Dispose of in accordance with applicable federal, state and local laws, regulations, rules, orders and ordinances.

SECTION 8 PERSONAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: None required under normal conditions of use with adequate ventilation. If dust levels approach TLV use a NIOSH approved respirator or forced ventilation to maintain dust levels below ACGIH/OSHA TLV/PEL levels. See OSHA 29 CFR 1910.134.
 VENTILATION LOCAL: Recommended. MECHANICAL: Recommended.

SKIN PROTECTION: Not required.

EYE PROTECTION: Always wear NIOSH approved safety glasses when operating machinery. See OSHA 29 CFR 1910.133.

OTHER EQUIPMENT: Hearing protection if noise levels exceed NIOSH/OSHA TLV/PEL levels. See OSHA 29 CFR 1910.1215.

SECTION 9 FIRE AND EXPLOSION HAZARD DATA

No hazard. Not combustible in air.

NOTICE

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